

Date: Monday, 9/22/2008 12:42:30 PM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : COVER ASSEMBLY
<b>Job Number</b> : 42167	
<b>Estimate Number</b> : 10435	
<b>P.O. Number</b> :	<b>Part Number</b> : D3306041
<b>This Issue</b> : 9/22/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3306 REV. <i>AT B</i>
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>1/1</i> <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : <i>AT B</i> <i># 08.12.09</i>
<b>Previous Run</b> : 41247	<b>Material</b> :
<b>Written By</b> : <i>tl</i>	<b>Due Date</b> : 9/18/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>tl</i>	
<b>Comment</b> : Est: A. 04.09.07 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: *7053*

Manufacture as per Dwg D3306

Possible Supplier: Aerotex Interiors

Material release note is required (*in 10/13/07*)*CL 08/09/18**(1)*

2.0	D3306041P	Cover Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*P 8/1/10 (1)*

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK*S 08/12/10 (40)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *57187**AS 08/12/11 (11)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 9/22/2008 12:42:30 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER ASSEMBLY

Job Number: 42167

Part Number: D3306041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/11 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-12-11*

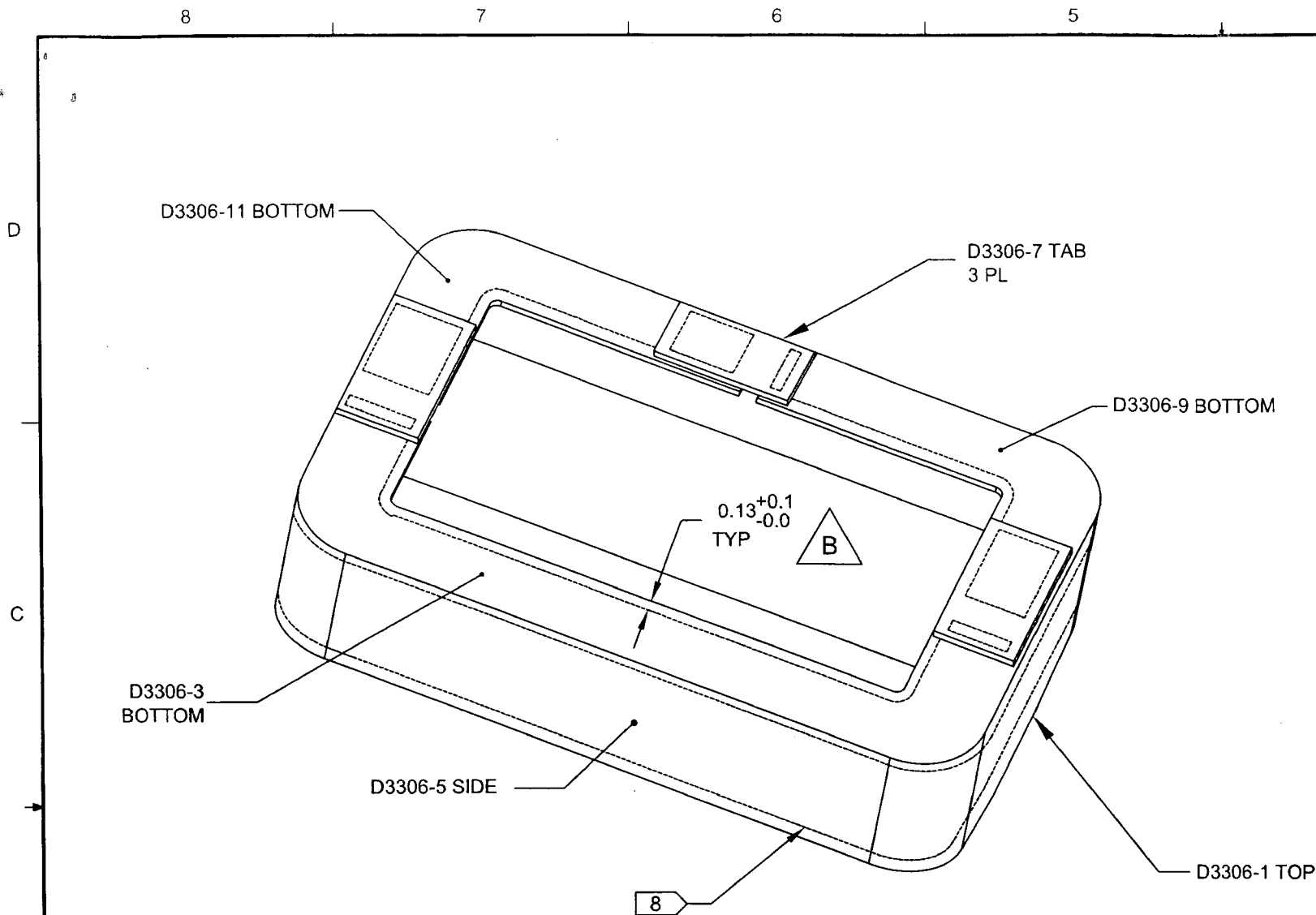
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3306-041 COVER ASSEMBLY**

**NOTES:**

- 1) MATERIAL: SEE PAGE 2 AND 3
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs
- 8) THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 9) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

QTY -041	PART NUMBER	DESCRIPTION
X	D3306-041	COVER ASSEMBLY
1	D3306-1	TOP
1	D3306-3	BOTTOM
1	D3306-5	SIDE
3	D3306-7	TAB
1	D3306-9	BOTTOM
1	D3306-11	BOTTOM

RELEASED  
08-10-10

B	UPDATE MATERIAL (REV A1) (ZN A6-2, A6-3); BOTTOM IS NOW 3 PIECES (-3/-9/-11) (ZN D3-1); HOOK AND LOOP REVERSED (AS MFG) (ZN B8-3); 0.13 WAS 0.2 (AS MFG) (ZN C6-1); REASON: EASE OF ASSEMBLY OF HEADREST	PH	08.08.29
A	NEW ISSUE	RF	04.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3306	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		COVER ASSEMBLY	NTS
DATE	08.08.29	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 - 8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:

7053

Our Work Order:

5582

S  
08/12/10

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

**MATERIAL - MIL-VT-295 TYPE II**

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH  
DWG. D3306 REV. B

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line.



#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

# Packing Slip

Date	Packing Slip#
9/16/2008	5582

Ship To	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	
Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Invoice To
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada

Ship Date	P.O. No.
9/16/2008	7053

Item	Description	Part Number	Qty
HEAD REST COVER	HEAD REST COVER ---PROTOTYPE--- Material: Dark Grey Mil-VT-295 TYPE II GST On Sales	D3306041P	✓ 1

Thank you for doing business with Aerotex Interiors!

[www.aerotexinteriors.com](http://www.aerotexinteriors.com)

GST/HST No.

139110308

ATTN: CHANTAL

12/05/2001 WED 16:22 FAX 8608714237

Main Office

THE AMERBELLE Corporation

TRAVIS TEXTILES @001

DYEING \* FINISHING \* COATING OF SYNTHETIC AND BLEND FABRICS  
104 EAST MAIN STREET, P.O. BOX 180, VERNON, CT 06066-0150, TELEPHONE 860-875-3325, FAX 860-875-2338TEST REPORT  
LABORATORY QLL. 675

Customer	TRAVIS TEXTILES	Fabric	420/420 56/44 NYLON PACKCLOTH
Customer Lot No.	18880	Specification	MIL-VT-295 Type 2 & FAR 25.853
Amerbelle Lot No.	60125		
Color	DARK GULL GREY	Testing Completed	NOVEMBER 28, 2001
Batch Letter	33579		

TESTS	RESULT OF SAMPLE UNITS	REQUIREMENTS
Fabric Construction (FTM-5050)		
Ends/inch	80	60 MIN.
Picks/inch	46	45 MIN.
Width, inches (FTM-5020)	64 1/2"	AS SPECIFIED
Weight (FTM-5041) oz/sq.yd.	AVG. 6.26	7.25 MAX.
Tensile, Ravel Strip lbs. (FTM-5104)		
Warp	AVG. 476	325 LBS. MIN.
Filling	AVG. 394	275 LBS. MIN.
Tear, Tongue (ASTM-D2261-83) lbs.		
Warp	AVG. 47	20 LBS. MIN.
Filling	AVG. 46	20 LBS. MIN.
Crockfastness to Crocking (FTM-5851)		
Dry	PASS	3.5
Wet	PASS	3.5
FAR PAR 25.853 INITIAL REQUIR.		Average not over 15 seconds
Absorbance - Warp, Seconds	PASS	Drippings may not continue to
Absorbance - Filling, Seconds	PASS	flame over 15 seconds after
Absorbance - Average, Seconds	PASS	fading.
FAR PAR 25.853B INITIAL REQUIR.		
Char Length - Warp, inches	PASS	Average not over 8 inches
Char Length - Filling, inches	PASS	
Char Length - Average, inches	PASS	

I certify that the above test results were performed under my supervision in accordance with the specification test requirements and that the reported test results are true, valid and applicable to the samples tested. I further certify that these samples were the only samples tested from the lot of components identified above.

Signed .....  
Richard Abella, Laboratory Manager